SHERLINE PRODUCTS

INCORPORATED 1974

Acorn License Installation Instructions

Install the Acorn License File

1. Download and Save the *license.dat* file to the CNC PC desktop using a Windows PC.

   NOTE: A Mac (or any Apple computer) will corrupt the .dat file and render it useless. Do not use an Apple product to download the Acorn License file.

   If you purchased an Acorn controller from Sherline, the .dat file will be in the "Software License" folder on the USB drive that came with your controller (see Figure 1). The .dat file will look something like the picture shown in Figure 2.
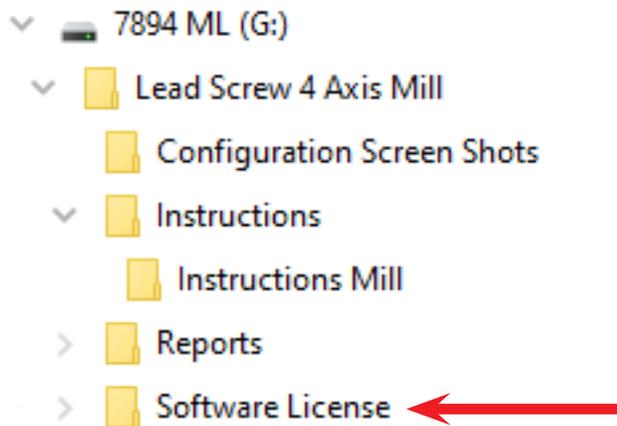

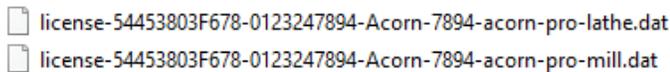*FIGURE 1—The .dat file(s) are in the Software License folder.*

license-54453803F678-0123247894-Acorn-7894-acorn-pro-lathe.dat
license-54453803F678-0123247894-Acorn-7894-acorn-pro-mill.dat

FIGURE 2—Example license names.

2. With Acorn powered up and running, Start the CNC12 software.

3. Press "F7" Utility menu.

4. Choose the "F8" Option menu.

5. Choose the "F2" Import License function.

   This will open a file dialog box.

   Navigate to the desktop (or the location where the license file attachment was saved) and select the *license.dat* file.

   Click "Open."

   CNC12 will then respond with a message stating that the license was successfully imported.

Acorn Installation Help Links

How to install an Acorn License Video

Acorn "Start Here" installation video series (scroll down the page to see the videos)

All Acorn documentation here

Oak and Allin1DC installation videos and tech support

Thank you,
Sherline Products

SHERLINE PRODUCTS INC. • 3235 Executive Ridge • Vista • California 92081-8527 • FAX: (760) 727-7857
Toll Free Order Line: (800) 541-0735 • International/Local/Tech. Assistance: (760) 727-5857 • Internet: www.sherline.com

5/1/24