

# SHERLINE PRODUCTS

INCORPORATED 1974

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Prices subject to change without notice, Updated 11/15/21

NOTE: Prices in US dollars

Part numbers in **BOLD** can be used on both lathe and mill.

Part numbers in *ITALIC* are for use on watchmaker's lathes made by other manufacturers.

## Lathe Accessories Price List

P/N (met.)	DESCRIPTION	PRICE
10670	3C to ¾-16 Chuck Arbor (use w/ 30113 3C Collet Headstock)	\$73.32
1074	Steady Rest	43.68
1090	Follower Rest	76.44
1150	WW Lever Collet Closer	322.92
1152	Lever Collet Closer Riser Block	54.60
1153	LCC Collet Closer Stop Kit	43.68
1160 (1178)	WW Collet Set (includes P/N 1161)	98.28
116000	WW Collet Blank, Large Head	12.22
1160001	WW Collet Blank, Small Head	12.22
Custom size collets available. Call for price and ordering information.		
116001	1/64" (.0156") WW Collet	43.68
116002	1/32" (.0313") WW Collet	35.10
116003	3/64" (.0469") WW Collet	23.14
116004 through 116020	WW Collets from size 1/16" to 5/16" by 64ths. Part number is given as 1160 plus the number of 64ths; for example, 13/64" would be 116013 and 1/4" (16/64") would be 116016.	18.72 ea.
1161	WW Collet Adapter, Drawbar & 3/8" Knockout Bar	54.60
1162	Deluxe WW Collet Set (Inch) (Drawbar, knockout bar, adapter, 17 collets, pot chucks, blank etc. in wood box)	300.30
1163	8.0 mm Collet Adapter, Drawbar & 3/8" Knockout Bar	60.06
1170	Oak WW collet storage box, insert with holes for 22 WW collets, drawbar, adapter, knockout bar, pot chucks	32.76
1171	Oak WW collet storage box, insert with 96 holes for WW or 8 mm collets	38.22
117803	WW Collet, 0.3 mm	43.68
117804	WW Collet, 0.4 mm	43.68
117805 through 117808	WW Collets from size 0.5 mm through 0.8 mm by 0.1 mm increments. Part number is 11780 plus the collet size in 0.1 mm; for example, 0.6 mm would be P/N 117806.	43.68 ea.
117809 through 117814	WW Collets from size 0.9 mm through 1.4 mm by 0.1 mm increments. Part number is 1178 plus the collet size in 0.1 mm; for example, 1.1 mm would be P/N 117811	35.10 ea.
117815 through 117880	WW Collets from size 1.5 mm through 8.0 mm by 0.1 mm increments. Part number is 1178 plus the collet size in 0.1 mm; for example, 6.4 mm would be P/N 117864	18.72 ea.
1179	Deluxe WW Collet Set (Metric) (Drawbar, knockout bar, adapter, 14 collets, pot chucks, blank etc. in wood box)	267.54
1180	Complete Metric WW Collet Set with 78 Collets from 0.3mm to 8.0 mm plus a blank collet in oak box with 96-hole insert	1,021.02
1182	Bullnose Live Center	87.36
1182PC	Pool Cue Live Center	91.52
1185 (1184)	Vertical Milling Table, Inch	131.04
11850	3/8" Chuck Arbor with 3/8" Shank	15.60
1187	Chuck-to-T-Slot Adapter	8.32

P/N (met.)	DESCRIPTION	PRICE
1191	Live Center	43.68
1192	Reverse Live Center	110.24
1201	Adjustable Live Center	70.98
1202	Adjustable Tailstock Chuck Arbor	49.14
1203	Adjustable Tailstock Tool Holder	49.14
1204	Adjustable Tailstock 5/32" Chuck Arbor (Chuck not incl.)	49.14
1205	Adjustable Tailstock Bullnose Live Center	103.74
1206	Adjustable Tailstock 1" Die Holder w/ 13/16" Bushing	65.52
1220	Tailstock Spindle Extender	43.68
1230	#0 Morse to ¾-16 Thread Adapter	43.68
1270 (1280)	Compound Slide	136.50
1272	Compound Slide Riser Block	38.22
1286	Rear-Mount Riser Cutoff Holder	65.00
1287	Rear-Mount Riser 3/8" Tool Holder	54.60
1288	Riser Rocker Tool Post	43.68
1289	Riser 3/8" Insert Holder Tool Post	43.68
1290	Steady Rest Riser	54.60
1291	Spacer Block Kit w/ Riser Rocker Tool Post	76.44
1292	Tailstock Riser Block	54.60
1294	Riser Plate for 8" Crossslide	57.20
1296	Cutoff Tool Holder Riser Block	54.60
2049	Spindle Handwheel	49.14
2083	WW Collet w/ 1" Blank	32.76
2085	WW Collet Tailstock Adapter (Use with P/N 1203)	59.80
2086	8.0 mm Collet Tailstock Adapter (Use with P/N 1203)	65.52
2090	8.0 mm Collet to ¾-16 Thread Adapter	43.68
2091	10.0 mm "D" Collet to ¾-16 Thread Adapter	49.14
2092	8.0 mm Collet to 3/8-24 Thread Adapter	43.68
2093	10.0 mm Collet to 3/8-24 Thread Adapter	49.14
2094	Clockmaker's Gear Cutting Arbor, 7.0mm to Morse #1	65.52
2095	Clockmaker's Gear Cutting Arbor, 7.0mm to 10 mm "D" Collet	65.52
2096	Clockmaker's Gear Cutting Arbor, 7.0mm to 8 mm WW Collet	65.52
2100	¾" Collet Pot Chuck	27.30
2101	1" Collet Pot Chuck	29.64
2102	1-1/4" Collet Pot Chuck	32.76
2103	10 mm ¾" Collet Pot Chuck	38.22
2104	10 mm 1" Collet Pot Chuck	43.68
2105	10 mm 1-1/4" Collet Pot Chuck	49.14
2106	8 mm Collet-to-Live Center	81.90
2107	10 mm Collet-to-Live Center	81.90
2110	W.R. Smith Watchmaker's T-Rest	218.40
2200	Radius Cutting Attachment	131.04
2250	Quick-change Tool Post w/ 3 Tool Holders	283.92
2251	Quick-change Tool Post Riser	54.60
2253	RH 3/8" Insert Tool Holder w/ 80° Carbide insert	54.60

P/N (met.)	DESCRIPTION	PRICE
2254	LH 3/8" Insert Tool Holder w/ 80° Carbide insert	54.60
2255	Pair of RH and LH 3/8" Insert Tool Holders w/ 80° Inserts	87.36
2256	RH 3/8" Insert Tool Holder w/ 55° Carbide Insert	49.14
2257	LH 3/8" Insert Tool Holder w/ 55° Carbide Insert	49.14
2258	Pair of RH and LH 3/8" Insert Tool Holders w/ 55° Inserts	76.44
2259	80° RH Insert 3/8" Boring Bar (.5" min. hole) w/Insert	65.52
2260	55° RH Insert 3/8" Boring Bar (¾" min. hole) w/Insert	65.52
2261	Pair of Boring Bars (P/N 2259 and 2260) w/Inserts	103.74
2262	Straight 3/8" Insert Holder, 55° Carbide Insert	54.60
2263	55° LH Insert 3/8" Boring Bar (¾" min. hole) w/Insert	65.52
2264	80° LH Insert 3/8" Boring Bar (.5" min. hole) w/Insert	65.52
2265	3/8" Ceramic Insert Tool Holder w/ Insert	65.52
2266	Replacement Ceramic insert (6-sides) for 2265 holder	17.68
2267	3/8" Carbide Threading/Grooving Insert Hldr. (no insert)	57.46
2268	Carbide 60° Threading Insert for 2267 (2 sides)	26.26
2269	Carbide .031" Grooving Insert for 2267 (2 sides)	26.26
2270	Carbide .062" Grooving Insert for 2267 (2 sides)	26.26
2266	Carbide Tip RH 55° 3/8" Boring Bar w/2 Flats	75.40
2268	Carbide Tip RH 80° 3/8" Boring Bar w/2 Flats	75.40
2273	Carbide Tip LH 55° 3/8" Boring Bar w/2 Flats	75.40
2274	Carbide Tip LH 80° 3/8" Boring Bar w/2 Flats	75.40
2275	Bump Knurl Tool Holder	93.08
2280	1/4" Quick-change Tool Holder (Included w/ 2250)	65.52
2282	3/8" Quick-change Tool Holder (Optional for 2250)	70.98
2285	3/8" Quick-change Boring Tool Hldr. (Included w/ 2250)	65.52
2290	Quick-change Cutoff Tool Holder (Included w/ 2250)	87.36
2295	Quick-change Carbide Insert Holder w/ Insert for 2250	98.28
30100	Sherline Standard Headstock	111.80
30101	Nickel Plated Spindle Headstock (#1MT spindle, ¾"x16 thread)	163.54
30110	9/16" Through-hole Headstock	185.64
30111	ER-16 Headstock	180.18
30113	3C Collet Headstock	374.40
3002	Cut-off Tool Holder & Tool	54.60
3003	2-Position Tool Post (1/4"-1/4")	17.68

P/N (met.)	DESCRIPTION	PRICE
3004	Knurling Tool Holder w/ 1 set of knurls	81.90
3005	1/4" Sq. High Speed Steel Tool Blank	3.38
3006	1/4" Sq. Brazed-tip Carbide Tool Set (LH, RH, threading)	21.84
3007	1/4" Sq. HSS Tool Set (LH, RH, boring)	27.30
3008	2-Position Tool Post (3/8"-5/16")	27.30
3009	Lathe Tool Height Gauge	21.84
3015	Toggle Switch Dust Cover	9.36
3016	Cut-off Tool rear Mounting Block	16.38
3017	Crossslide Accessory Plate	52.52
3018	Rear Mount Cut-off Tool and Holder	54.60
3020	Sherline 5/32" Hex "T" Driver	6.76
3021	Center Drill Set	17.68
3022	Multi-tool Wrench (Adjust hex nuts on Sherline Tools)	27.30
3023	ER-16 Collet Nut Spanner Set (For ER-16 headstocks)	32.76
3024	3C Collet Closer Stop Kit	54.08
3025	3C Lever Collet Closer	519.48
3035	Spur Driver	27.30
3038	Wood Tool Rest Set (3" and 5" support)	60.06
3047	Extended Wood Tool Rest Set (For use with P/N 1291)	65.52
3050 (3053)	Lathe Vertical Milling Column	163.80
3050-DRO (3053-DRO)	Lathe Vertical Milling Column, DRO	197.86
3050-CNC (3053-CNC)	Lathe Vertical Milling Column, CNC-Ready	256.62
3051	#0 Morse Blank	13.26
3055	#1 Morse Blank	17.68
3056	T-Nuts, 10-32 (Set of 10)	8.84
3057	Rocker Tool Post	32.76
3070	2.5" diameter x 1-5/16" 12L14 Steel Blank (Unfinished chuck body w/ 3/4-16 thread)	27.30
3082	2" End mill style holder fixture, 3/4-16 threaded long blank	19.76
3083	4" End mill style holder fixture, 3/4-16 threaded long blank	21.84
3100	Thread Cutting Attachment	136.50
33050	DC Motor and Speed Control Units (headstock not included)	251.16
3306	#1M 3/4-16 Spindle Headstock/DC motor/SC Asby	385.32
3307	10,000 RPM Headstock/DC motor/SC Asby	472.68
3308	ER-16 Spindle Headstock/DC motor/SC Asby	498.68
3309	9/16" through-hole Spindle Headstock/DC motor/SC Asby	412.62
3310	3C Collet Spindle Headstock/DC motor/SC Asby	649.48
3310	#1M 3/4-16 Nickel Spindle Headstock/DC motor/SC Asby	437.32
3400 (3410)	Oversize 2.5" Handwheel	16.38
3420 (3430)	2" Adj. "Zero" Handwhl (Crossslide)	38.22
3428 (3429)	2" Adj. "Zero" Handwhl (Leadscrew)	38.22
3440 (3450)	2.5" Adj. "Zero" Handwhl (Crossslide)	43.68
3455 (3459)	2.5" Adj. "Zero" Handwhl (Leadscrew)	43.68
3460 (3465)	2.5" Adj. "Zero" Handwhl (W/Thrust and Bearing Set for "Z" Axis on vertical milling column)	54.60
3480 (3485)	Deluxe Lathe Vertical Milling Column for lathe w/ Adj. "Zero" Handwhls	185.64
3480-CNC (3053-CNC)	Deluxe Lathe Vertical Milling Column, CNC-Ready	273.00

P/N (met.)	DESCRIPTION	PRICE
3580 (3585)	Multi-direction Lathe Vertical Milling Column w/ Adj. "Zero" Handwhl	409.50
3580-DRO (3585-DRO)	Multi-direction Lathe Vertical Milling Column, DRO	443.56
3580-CNC (3585-CNC)	Multi-direction Lathe Vertical Milling Column w/ Adj. "Zero" Handwhl, CNC-Ready	469.56
40116	Lathe Headstock Hard Stop Kit	10.92
4058	Spindle Drawbar Rubber End Caps (2)	2.34
4059	Spindle Bar Set with Grips	3.38
40950 (40951)	CNC Lathe Crossslide Anti-Backlash Upgrade	27.30
4112A (4112M)	Morse #1 Taper Tailstock for Pen Makers w/Standard Handwheel	106.08
4412A (4412M)	Morse #1 Taper Tailstock for Pen Makers w/Adjustable Handwheel	132.34
4150	Lathe Vinyl Dust Cover (for Model 4000-series lathes, while supplies last)	13.26
4151	Lathe Vinyl Dust Cover (for Model 4400-series lathes, while supplies last)	15.34
4335	10,000 RPM pulley set (Replaces standard pulley set)	87.36
4417Z (4417ZM)	CNC Lathe Leadscrew Backlash Adjustment Upgrade	38.22
4360	Chip Guard	16.38
5330	Safety Glasses	8.32
5335	"Sherline Lathe Basics—How to Set Up and Operate the Sherline Lathe" by Mike Rehms (DVD Video, 3.6 hr)	54.60
5680	Upgrade—3050 or 3480 Lathe Vertical Milling Column to 8-direction capacity (Metric P/N 5685)	289.38
5930	3/8" Gang-Tooling Tool Post	78.00
5931	3/8" Rear Side Cutoff Multi-Tool Holder	78.00
5932	3/8" Front Side Multi-Tool Holder	67.60
5935	5/8" Gang-Tooling Tool Post	98.80
5936	5/8" Rear Side Cutoff Multi-Tool Holder	88.40
5937	5/8" Front Side Multi-Tool Holder	78.00
5938	3/8" Drill Chuck with Straight Shaft Arbor (for multi-tool holder posts with 3/8" mounting holes)	70.72
5939	1/4" Drill Chuck with Straight Shaft Arbor (for multi-tool holder posts with 3/8" mounting holes)	59.80
5941	3/8" Rear Side Multi-Tool Holder	70.72
5942	5/8" Rear Side Multi-Tool Holder	81.12
67126	Hi-Torque Stepper Motor, 191 oz/in, 2 amp, NEMA 23 frame, dual shaft (5-pin plug wired for use with Sherline CNC systems)	120.12
67127	Stepper Motor, 136 oz/in, 2 amp, NEMA 23 frame, dual shaft (5-pin plug wired for use with Sherline CNC systems)	81.90
67130	Stepper Motor, 136 oz/in, 2 amp, NEMA 23 frame, dual shaft (with six raw wire leads for general use)	70.98
6720	CNC Upgrade Kit, 4000/4500-series Lathes (Metric P/N 6725)	218.40
6730	CNC Upgrade Kit, 4400 Lathe (Metric P/N 6735)	229.32
6760	CNC Upgrade Kit, All lathes, Crossslide axis only (Metric P/N 6765)	81.90
6780 (6785)	CNC Upgrade Kit, 4000/4500-series Lathes, leadscrew axis only	141.96
6790 (6795)	CNC Upgrade Kit, 4400 Lathe, leadscrew axis only	152.88

P/N (met.)	DESCRIPTION	PRICE
7550	Super-Lube multi-purpose grease with PTFE, 3 oz. tube	9.36
7555	Super-Lube Dri-Film Lubricant with PTFE, 11 oz. aerosol	15.86
7560	NIKX-STIKX Metal Cutting Compound, 2.2 oz. stick	5.46
7600	3/8" Insert Holder Tool Post	21.84
7603	2-position tool post, 1/4-3/8"	43.68
7604	3/8" Rear-Mount Tool Holder	21.84
8200 (8260)	2-Axis Digital Readout, 120 VAC* (Lathe) w/ RPM Gauge	354.90
8210 (8215)	3-Axis Digital Readout, 120 VAC* (Lathe w/ vertical milling column) w/ RPM Gauge	420.42
*NOTE: For 240 VAC version of power supply for any DRO kit, add \$21.00		
8220 (8225)	2-Axis Lathe Digital Readout without readout box (For those who already have a Mill DRO)	180.18
8240 (8245)	Z-Axis Vertical Milling Column Digital Readout Handwheel Package	78.78
8760	NC 4-axis Driver Box with cables, power supply, LinuxCNC software and parallel cable for connection to computer	655.20
8765	Upgrade any Sherline CNC-ready lathe to full CNC using your own computer. Includes 2 stepper motors, 8760 4-axis driver box and LinuxCNC software on CD. (Software support NOT included.)	797.16
8800 (8810)	CNC Linear Controller w/ Stepper Motor (Use with Sherline CNC-ready lathes or mills, any axis)	491.40
8850 (8851)	CNC Power Feed, Lathe crossslide, includes controller, stepper motor and mount (Also fits Mill X- or Y-Axis)	546.00
8870 (8771)	CNC Lathe Leadscrew Power Feed, 4000 lathe, includes leadscrew, controller, stepper motor and mount	567.84
8880 (8881)	CNC Lathe Leadscrew Power Feed, 4400 lathe, includes leadscrew, controller, stepper motor and mount	578.76
8900	54,000 RPM air grinder/engraver with mill headstock	267.54
8976	Grinder Tool Post for use with P/N 8900 air grinder	38.22
8987	Riser Grinder Tool Post for use with P/N 8900 air grinder	43.68
11975	Vertical Shear Bit	20.80
<b>KITS</b>		
T1000	Turner's Cube Kit (without chuck)	85.28
T1076	Turner's Cube Kit (with 1076 4-jaw self-centering chuck)	265.46

For other accessories see:

- Chucks and Collets Price List
- Mill Accessories Price List (Includes videos and books)
- Cutting Tools Price List
- Replacement Parts Price List

[CLICK HERE](#) for links to all current Sherline price lists.