

Chucks and Collets Price List

Sherline Chucks		
P/N	DESCRIPTION	PRICE
1010	OJT 5/32" #1 Morse Jacobs Drill Chuck & Key	\$76.44
1012	Sensitive Drilling Attachment for mill or mill column. 5/32" Jacobs Drill Chuck on spring-loaded shaft	120.12
1015	OJT 5/32" #0 Morse Jacobs Drill Chuck & Key	76.44
1016	OJT 5/32" Chuck w/ #0 Morse adjustable back	109.20
1030	4-Jaw Chuck (3.125" O.D.)	147.42
1031***	14 mm x 1 mm 3-Jaw Chuck (2.5" O.D.)***	131.04
1032	22 x 1.5 mm ER-16 4-jaw independent chuck (3.1" O.D.)	180.18
1035***	14 mm x 1 mm 4-Jaw Chuck (2.5" O.D.)***	131.04
1040	3-Jaw Chuck (3.125" O.D.)	152.88
1040C	Electroless nickel-Teflon coated 3-jaw self-centering chuck	190.58
1041	3-Jaw Chuck (2.5" O.D.)	109.20
1042	22x 1.5 mm ER-16 3-Jaw self-centering chuck (3.1" OD)	174.72
1043	3-jaw self-centering wood lathe chuck	174.72
1044	4-Jaw Chuck (2.5" O.D.)	120.12
1045	4-Jaw Ind. Chuck with 5C back (3.1" O.D.)	184.60
1068*	12 mm x 1 mm 3-Jaw chuck (2.5" O.D.)*	131.04
1069	3/8" Jacobs Tailstock Chuck w/ OM & 1M arbors, drawbolt, key	70.98
1070**	1/2-20 3-Jaw Chuck (2.5" O.D.)**	89.44
1071*	12 mm x 1 mm 4-Jaw Chuck (2.5" O.D.)*	131.04
1072	1/4" Jacobs Tailstock Chuck w/ OM and 1M arbors, drawbolt, key	60.06
1073**	1/2-20 4-Jaw Chuck (2.5" O.D.)**	131.04
1075	Self-Centering 4-Jaw Chuck (2.5" O.D.)	141.96
1076	Self-Centering 4-Jaw Chuck (3.125" O.D.)	180.18
1076C	Electroless nickel-Teflon coated 4-jaw self-centering chuck	207.48
1076C-PIE	1076C electroless nickel-Teflon coated 4-jaw 3.1" chuck with "Pie Jaws"	371.28
1078	22 x 1.5 mm ER-16 4-jaw self-cent. chuck (3.1" OD)	212.94
11850	3/8" Chuck Arbor with 3/8" Shank	15.60
3072	1/4" Jacobs Drill Chuck w/ 1M arbor, drawbolt, key	54.60
3073	3/8" Jacobs Drill Chuck w/ 1M arbor, drawbolt, key	65.52
* For use on UNIMAT DB200 and SL1000 **For use on older SEARS 6" Lathe *** For use on UNIMAT 3 or Cowells Lathe		
Chuck Jaws		
P/N	DESCRIPTION	PRICE
1138.1-3	Machinable aluminum top jaws, 1" (set of 3)	\$66.46
1138.1-4	Machinable aluminum top jaws, 1" (set of 4)	88.66
1138.15-3	Machinable aluminum top jaws, 1.5" (Set of 3)	89.18
1138.15-4	Machinable aluminum top jaws, 1.5" (Set of 4)	118.82
1139.1-3	Machinable steel 1018 top jaws, 1" (set of 3)	91.26
1139.1-4	Machinable steel 1018 top jaws, 1" (set of 4)	121.68
1139.15-3	Machinable steel 1018 top jaws, 1.5" (Set of 3)	139.62
1139.15-4	Machinable steel 1018 top jaws, 1.5" (Set of 4)	186.11
1140	3-jaw chuck "Pin Jaws"	89.18
1141	Hardened bottom master jaws for 3-jaw self-centering chuck	78.78
1142	Teflon top jaws (set of 3)	81.38
1142-4	Teflon top jaws (set of 4)	106.60
1143	Mild steel 12L14 top jaws (set of 3)	56.42

P/N	DESCRIPTION	PRICE
1143-4	Mild steel 12L14 top jaws (set of 4)	72.80
1143-4P	Steel Replacement Pie Jaws (set of 4, 3.1")	94.64
1144	Hardened bottom master jaws for 4-jaw self-cent. chuck	103.74
1145	Hardened bottom master jaws for 4-jaw independent chuck	102.70
11454-4P	Aluminum Replacement Pie Jaws (set of 4, 3.1")	84.24
1146	Aluminum top jaws (set of 3)	60.06
1146-4	Aluminum top jaws (set of 4)	76.44
1147	Brass top jaws (set of 3)	65.52
1147-4	Brass top jaws (set of 4)	82.68
1148	Delrin top jaws (set of 3)	54.08
1148-4	Delrin top jaws (set of 4)	70.46
1149	Nylon top jaws (set of 3)	54.08
1149-4	Nylon top jaws (set of 4)	70.46
Chuck Adapters		
P/N	DESCRIPTION	PRICE
1187	Chuck-to-T-Slot Adapter	\$8.32
1230	#0 Morse to 3/4-16 Thread Adapter	43.68
37090	3/8-16 to 3/4 x 16 Rotary Table Chuck Adapter <small>(For use with chucks 1041, 1040, 1040C, 1075, 1076, 1076C, 1076C-PIE, 1044, 1030)</small>	7.28
37091	3/8-16 to 12 x 1mm Rotary Table Chuck Adapter <small>(For use with chucks 1068, 1077, 1071)</small>	16.38
37092	3/8-16 to 14 x 1mm Rotary Table Chuck Adapter <small>(For use with chucks 1031, 1079, 1034, 1035)</small>	16.38
37093	3/8-16 to 1/2-20 Rotary Table Chuck Adapter <small>(For use with chucks 1070, 1073)</small>	16.38
37094	3/8-16 to 3/8-24 Rotary Table Chuck Adapter <small>(For use with chucks 1069, 1072, 3072, 3073)</small>	16.38
37097	3/4-16 X 5/8-24 Rotary Table Chuck Adapter <small>(For use with chucks 1041, 1040, 1075, 1076, 1044, 1030)</small>	28.08
37098	ER-16 Rotary Table Chuck Adapter <small>(For use with chucks 1042, 1078, 1032)</small>	14.56
Individual Milling Collets		
Custom size collets are available. Call for price and ordering information.		
P/N	DESCRIPTION	PRICE
3087	Mill Collet, 3/32"	\$21.84
3089	Mill Collet, 5/32"	21.84
3091	Mill Collet, 7/32"	21.84
3092	Mill Collet, 3.0 mm	17.68
3093	Mill Collet, 4.0 mm	17.68
3094	Mill Collet, 6.0 mm	17.68
3095	Mill Collet, 1/8"	17.68
3096	Mill Collet, 3/16"	17.68
3097	Mill Collet, 1/4"	17.68
3098	Special Order (.125" - .312"; Allow 3 weeks)	54.60
Individual WW Collets and Collet Pot Chucks		
Custom size collets are available. Call for price and ordering information.		
116000	WW Collet Blank, Large Head	\$12.22
1160001	WW Collet Blank, Small Head	12.22
Inch Collets (20 sizes From 1/64" to 5/16" by 64ths)		
116001	1/64" (.0156") WW Collet	\$43.68

P/N	DESCRIPTION	PRICE
116002	1/32" (.0313") WW Collet	\$35.10
116003	3/64" (.0469") WW Collet	23.14
116004 to 116020	1/16" (.0625") WW Collet to 5/16" (.3125") WW Collets. Last two digits indicate collet size in 64ths of an inch. For example, a 13/64" collet would be P/N 116013 and a 1/4" collet (16/64") would be P/N 116016.	18.72 ea.
Metric Collets (78 sizes From .3 mm to 8.0 mm by .1mm increments)		
117803	WW Collet, 0.3 mm (.012")	\$43.68
117804	WW Collet, 0.4 mm (.016")	43.68
117805	WW Collet, 0.5 mm (.020")	43.68
117806	WW Collet, 0.6 mm (.024")	43.68
117807	WW Collet, 0.7 mm (.027")	43.68
117808	WW Collet, 0.8 mm (.032")	43.68
117809	WW Collet, 0.9 mm (.035")	35.10
117810	WW Collet, 1.0 mm (.039")	35.10
117811	WW Collet, 1.1 mm (.043")	35.10
117812	WW Collet, 1.2 mm (.047")	35.10
117813	WW Collet, 1.3 mm (.051")	35.10
117814	WW Collet, 1.4 mm (.055")	35.10
117815 through 117880	WW Collets from size 1.5 mm through 8.0 mm by 0.1 mm increments. Part number is 1178 plus the collet size in 0.1 mm; for example, 6.4 mm would be P/N 117864.	18.72 ea.
2100	3/4" WW Collet Pot Chuck w/ chucking pin	27.30
2101	1" WW Collet Pot Chuck w/ chucking pin	29.64
2102	1-1/4" WW Collet Pot Chuck w/ chucking pin	32.76
Collet Sets and Collet Accessories		
P/N	DESCRIPTION	PRICE
1065	5/8" shank to 3/4-16 Chuck Adapter	\$54.60
1066	1/2" shank to 3/4-16 Chuck Adapter	54.60
1156	#1 Morse Taper Remover	27.30
1160	WW Collet Set, 5 Piece w/ 1161 adapter and drawbar, includes 1/16", 1/8", 3/16", 1/4", 5/16" collets. (Metric P/N 1178 includes 2, 3, 4, 5 and 6 mm collets)	98.28
1161	WW Collet Adapter & Drawbar only	54.60
1162	Deluxe WW Collet Set (Inch) (Drawbar, knockout bar, adapter, 17 collets, pot chucks, blank etc. in wood box)	300.30
1163	8.0 mm Collet Adapter & Drawbar	60.06
1170	Oak WW collet storage box, insert with holes for 22 WW collets, drawbar, adapter, knockout bar, pot chucks (Collets not included)	32.76
1171	Oak WW collet storage box, insert with 96 holes for WW or 8 mm collets (Collets not included)	38.22
1179	Deluxe WW Collet Set (Metric) (Drawbar, knockout bar, adapter, 14 collets, pot chucks, blank etc. in wood box)	267.54
1180	Complete Metric WW Collet Set with 78 Collets from 0.3mm to 8.0 mm plus a blank collet in oak box with 96-hole insert	1021.02
1203	Adjustable Tailstock Tool Holder (Holds 2085 or 2086 WW collet adapter in tailstock)	49.14
1204	Adjustable Tailstock 5/32" Chuck Arbor (Chuck not incl.)	49.14
2083	WW Collet w/ 1" Blank	32.76
2085	WW Collet Tailstock Adapter (Use with P/N 1203)	60.06
2086	8.0 mm Collet Tailstock Adapter (Use with P/N 1203)	65.52

Accessories for Watch and Clock Maker's Lathes by Other Manufacturers		
P/N	DESCRIPTION	PRICE
2090	8.0 mm Collet to 3/4-16 Thread Adapter	\$43.68
2091	10.0 mm "D" Collet to 3/4-16 Thread Adapter	49.14
2092	8.0 mm Collet to 3/8-24 Thread Adapter	43.68
2093	10.0 mm Collet to 3/8-24 Thread Adapter	49.14
2094	Clockmaker's Gear Cutting Arbor, 7.0mm to Morse #1	65.52
2095	Clockmaker's Gear Cutting Arbor, 7.0mm to 10 mm "D" Collet	65.52
2096	Clockmaker's Gear Cutting Arbor, 7.0mm to 8 mm WW Collet	65.52
2103	10 mm 3/4" Collet Pot Chuck w/ chucking pin	38.22
2104	10 mm 1" Collet Pot Chuck w/ chucking pin	43.68
2105	10 mm 1-1/4" Collet Pot Chuck w/ chucking pin	49.14
2106	8 mm Collet-to-Live Center	81.90
2107	10 mm Collet-to-Live Center	81.90
2118	Boring and depthing attachment (for use on Sherline 5000- or 5400-series milling machines)	93.60
Other Chuck or Collet-related Accessories		
3023	ER-16 Collet Nut Spanner Set (for use on Sherline spindles with ER-16 collet taper and thread)	\$32.76

For other accessories see:

- Lathe Accessories Price List
- Mill Accessories Price List (Includes videos and books)
- Cutting Tools Price List
- Replacement Parts Price List

[CLICK HERE](#) for links to all current Sherline price lists.