



Last Retail Price Increase: OCTOBER 1, 2003

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Prices subject to change, Updated 3/26/08

NOTE: Weights in pounds, Prices in US dollars

Part numbers in *ITALIC* are for use on watchmaker's lathes made by other manufacturers.

Chucks and Collets Price List

| Sherline Chucks | | | |
|-----------------|--|-----|---------|
| P/N | DESCRIPTION | WT | PRICE |
| 1010 | OJT 5/32" #1 Morse Jacobs Drill Chuck & Key | .5 | \$70.00 |
| 1012 | Sensitive Drilling Attachment for mill or mill column. 5/32" Jacobs Drill Chuck on spring-loaded shaft | 1 | 110.00 |
| 1015 | OJT 5/32" #0 Morse Jacobs Drill Chuck & Key | .5 | 70.00 |
| 1016 | OJT 5/32" Chuck w/ #0 Morse adjustable back | .5 | 100.00 |
| 1030 | 4-Jaw Chuck (3.125" O.D.) | 2 | 135.00 |
| 1031*** | 14 mm x 1 mm 3-Jaw Chuck (2.5" O.D.)*** | 2 | 120.00 |
| 1035*** | 14 mm x 1 mm 4-Jaw Chuck (2.5" O.D.)*** | 2 | 120.00 |
| 1040 | 3-Jaw Chuck (3.125" O.D.) | 2 | 130.00 |
| 1041 | 3-Jaw Chuck (2.5" O.D.) | 2 | 100.00 |
| 1044 | 4-Jaw Chuck (2.5" O.D.) | 2 | 110.00 |
| 1068* | 12 mm x 1 mm 3-Jaw chuck (2.5" O.D.)* | 2 | 120.00 |
| 1069 | 3/8" Jacobs Tailstock Chuck w/ OM & 1M arbors, drawbolt, key) | 1.5 | 65.00 |
| 1070** | 1/2-20 3-Jaw Chuck (2.5" O.D.)** | 2 | 120.00 |
| 1071* | 12 mm x 1 mm 4-Jaw Chuck (2.5" O.D.)* | 2 | 120.00 |
| 1072 | 1/4" Jacobs Tailstock Chuck w/ OM and 1M arbors, drawbolt, key) | .5 | 55.00 |
| 1073** | 1/2-20 4-Jaw Chuck (2.5" O.D.)** | 2 | 120.00 |
| 1075 | Self-Centering 4-Jaw Chuck (2.5" O.D.) | 2 | 130.00 |
| 1076 | Self-Centering 4-Jaw Chuck (3.125" O.D.) | 2 | 165.00 |
| 3072 | 1/4" Jacobs Drill Chuck w/ 1M arbor, drawbolt, key | .5 | 50.00 |
| 3073 | 3/8" Jacobs Drill Chuck w/ 1M arbor, drawbolt, key | .75 | 60.00 |

* For use on UNIMAT DB200 and SL1000 **For use on older SEARS 6" Lathe
 *** For use on UNIMAT 3 or Cowells Lathe

Individual WW Collets and Collet Pot Chucks

Custom size collets are available. Call for price and ordering information.

| P/N | DESCRIPTION | WT | PRICE |
|--|---|-----|-----------|
| 116000 | WW Collet Blank, Large Head | .05 | 11.00 |
| 1160001 | WW Collet Blank, Small Head | .05 | 11.00 |
| <i>Inch Collets (20 sizes From 1/64" to 5/16" by 64ths)</i> | | | |
| 116001 | 1/64" (.0156") WW Collet | .05 | 40.00 |
| 116002 | 1/32" (.0313") WW Collet | .05 | 32.00 |
| 116003 | 3/64" (.0469") WW Collet | .05 | 21.00 |
| 116004 to 116020 | 1/16" (.0625") WW Collet to 5/16" (.3125") WW Collets. Last two digits indicate collet size in 64ths of an inch. For example, a 13/64" collet would be P/N 116013 and a 1/4" collet (16/64") would be P/N 116016. | .05 | 17.00 ea. |
| <i>Metric Collets (78 sizes From .3 mm to 8.0 mm by .1mm increments)</i> | | | |
| 117803 | WW Collet, 0.3 mm (.012") | .05 | 40.00 |
| 117804 | WW Collet, 0.4 mm (.016") | .05 | 40.00 |
| 117805 | WW Collet, 0.5 mm (.020") | .05 | 40.00 |
| 117806 | WW Collet, 0.6 mm (.024") | .05 | 40.00 |
| 117807 | WW Collet, 0.7 mm (.027") | .05 | 40.00 |
| 117808 | WW Collet, 0.8 mm (.032") | .05 | 40.00 |
| 117809 | WW Collet, .09 mm (.035") | .05 | 32.00 |
| 117810 | WW Collet, 1.0 mm (.039") | .05 | 32.00 |
| 117811 | WW Collet, 1.1 mm (.043") | .05 | 32.00 |
| 117812 | WW Collet, 1.2 mm (.047") | .05 | 32.00 |
| 117813 | WW Collet, 1.3 mm (.051") | .05 | 32.00 |
| 117814 | WW Collet, 1.4 mm (.055") | .05 | 32.00 |

| P/N | DESCRIPTION | WT | PRICE |
|---|---|-----|-------------|
| 117815 through 117880 | WW Collets from size 1.5 mm through 8.0 mm by 0.1 mm increments. Part number is 1178 plus the collet size in 0.1 mm; for example, 6.4 mm would be P/N 117864. | .05 | \$17.00 ea. |
| 2100 | 3/4" WW Collet Pot Chuck w/ chucking pin | .05 | 25.00 |
| 2101 | 1" WW Collet Pot Chuck w/ chucking pin | .05 | 27.00 |
| 2102 | 1-1/4" WW Collet Pot Chuck w/ chucking pin | .05 | 30.00 |
| Collet Sets and Collet Accessories | | | |
| 1160 | WW Collet Set, 5 Pc. w/ 1161 adapter and drawbar, includes 1/16", 1/8", 3/16", 1/4", 5/16" collets. (Metric P/N 1178 includes 2, 3, 4, 5 and 6 mm collets.) | .5 | \$90.00 |
| 1161 | WW Collet Adapter & Drawbar only | .5 | 50.00 |
| 1162 | Deluxe WW Collet Set (Inch) (Drawbar, knockout bar, adapter, 17 collets, pot chucks, blank etc. in wood box) | 3 | 275.00 |
| 1163 | 8.0 mm Collet Adapter & Drawbar | .5 | 55.00 |
| 1170 | Oak WW collet storage box, insert with holes for 22 WW collets, drawbar, adapter, knockout bar, pot chucks (Collets not included.) | 1.5 | 30.00 |
| 1171 | Oak WW collet storage box, insert with 96 holes for WW or 8 mm collets (Collets not included.) | 1.5 | 32.00 |
| 1179 | Deluxe WW Collet Set (Metric) (Drawbar, knockout bar, adapter, 14 collets, pot chucks, blank etc. in wood box) | 3 | 245.00 |
| 1180 | Complete Metric WW Collet Set with 78 Collets from 0.3mm to 8.0 mm plus a blank collet in oak box with 96-hole insert | 4 | 935.00 |
| 1203 | Adjustable Tailstock Tool Holder (Holds 2085 or 2086 WW collet adapter in tailstock.) | .5 | 45.00 |
| 1204 | Adjustable Tailstock 5/32" Chuck Arbor (Chuck not incl.) | .5 | 45.00 |
| 2083 | WW Collet w/ 1" Blank | .05 | 30.00 |
| 2085 | WW Collet Tailstock Adapter (Use with P/N 1203) | .25 | 55.00 |
| 2086 | 8.0 mm Collet Tailstock Adapter (Use with P/N 1203) | .25 | 60.00 |
| Accessories for Watch and Clock Maker's Lathes by Other Manufacturers | | | |
| 2090 | 8.0 mm Collet to 3/4-16 Thread Adapter | .5 | \$40.00 |
| 2091 | 10.0 mm "D" Collet to 3/4-16 Thread Adapter | .5 | 45.00 |
| 2092 | 8.0 mm Collet to 3/8-24 Thread Adapter | .5 | 40.00 |
| 2093 | 10.0 mm Collet to 3/8-24 Thread Adapter | .5 | 45.00 |
| 2094 | Clockmaker's Gear Cutting Arbor, 7.0mm to Morse #1 | .5 | 60.00 |
| 2095 | Clockmaker's Gear Cutting Arbor, 7.0mm to 10 mm "D" Collet | .5 | 60.00 |
| 2096 | Clockmaker's Gear Cutting Arbor, 7.0mm to 8 mm WW Collet | .5 | 60.00 |
| 2103 | 10 mm 3/4" Collet Pot Chuck w/ chucking pin | .15 | 35.00 |
| 2104 | 10 mm 1" Collet Pot Chuck w/ chucking pin | .15 | 40.00 |
| 2105 | 10 mm 1-1/4" Collet Pot Chuck w/ chucking pin | .15 | 45.00 |
| 2106 | 8 mm Collet-to-Live Center | .25 | 75.00 |
| 2107 | 10 mm Collet-to-Live Center | .25 | 75.00 |

See also *Lathe Accessories* and *Mill Accessories Price Lists*. (Books and videos are listed on *Mill Accessories Price List*.), or see www.sherline.com/prices2.htm for all accessories and chucks.

NOTE: "WW" Collets have a body diameter of .012"-.013". "8 mm" Collets have a body diameter of .014-.015" Both have the same taper and thread.