



#1 CENTERDRILL

0.025x45° 3PL

NO. 0 MORSE TAPER 0.05205 IN./IN.

FULL SIZE

NOTES:

1. MATERIAL - 12L14 STEEL
2. BREAK ALL SHARP EDGES
3. CASE HARDEN 0.030 DEEP
4. CHECK TAPER WITH #4039 MORSE #0 TAPER GAGE AND BLUEING

DO NOT SCALE DRAWING !!! UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.	
TOLERANCES ARE:	
DECIMALS .00	±0.006
DECIMALS .000	±0.003
ANGLES	.1°
DEBURR	HAND
HEAT TREAT	CASE HARDEN
FINISH	BLACK OXIDE
DRAWN	JOE MARTIN
CHECKED	JOE MARTIN
DESIGNER	IND.-STD.

SHERLINE		SHERLINE PRODUCTS, INC. 2350 OAK RIDGE WAY VISTA, CA. 92083 1-800-541-0735	
TITLE #1 CENTERDRILL HOLDER			
SCALE 2 = 1	SIZE A	PART NUMBER 40391	REV. 1998-07
MATERIAL 1/2" ROUND 12L14	SHEET 1 of 1		